



## 2002 VERMOUTH CASK

### FORGED

The 2002 Vermouth Cask is a limited edition rare cask finished, cask strength (48.2% ABV) and non chill-filtered Irish single malt. It represents the next bold step for Bushmills, one that honours the giants and generations before us and the incomparable natural landscape in which its forged.

### FINISHED

After maturing for over 18 years in oloroso sherry butts and bourbon barrels, Alex Thomas, our Master Blender, finished this enticing one-time-release whiskey in unique vermouth casks. The fortified herbal wine from the Piedmont region of Italy previously housed in these French oak casks bring an abundance of delicate summer floral aromas, like rose petals and gentle herbaceous notes. And where others might recask their whiskey for just six months or so, we've added deeper waves of flavour by maturing ours in these vermouth casks for just under two years.

The years have ripened the summer flavours, adding mouth-watering notes of mandarin orange and a deeper rich fruitcake sweetness. It's a sensational whiskey that stands with the best of Irish single malt, a giant in its own right.

### TASTING NOTES

ROSE PETAL, MANDARIN ORANGE & FRUITCAKE

#### COLOUR

Deep gold

#### NOSE

Sweet vanilla spice with gentle floral aromas of herbs and rose petal

#### TASTE

Hints of rose petal give way to distinctive flavours of sweet honey married with mandarin orange followed by fresh vanilla, dried fruits and toasted almond

#### FINISH

Long and dry with a rich fruitcake finish

#### CASE SIZE

3 x 700ml Vermouth

#### Please read:

Vermouth is made using various botanicals which can pass esters (natural oils) and terpenes (natural fats) to the French oak cask, and in turn, to the whiskey.

As this whiskey is non chill-filtered, these naturally occurring substances can appear in the whiskey when cooled and create a hazy appearance. These clouds are 100% natural and add an extra layer of depth and complexity to this special single malt – sip, savour and enjoy this extraordinary whiskey.

ONLY LIMITED BOTTLES  
OF THE 2002 VERMOUTH  
CASK ARE AVAILABLE

EXCLUSIVELY RELEASED  
ON THE ISLAND OF IRELAND





## THE CAUSEWAY COLLECTION

### 2012 POMEROL CASK

#### FORGED

The 2012 Pomerol Cask is a limited edition rare cask finished, cask strength (54.2% ABV) and non chill-filtered Irish single malt. It represents the next bold step for Bushmills, one that honours the giants and generations before us and the incomparable natural landscape in which its forged.

#### FINISHED

After maturing for over six years in oloroso sherry butts and bourbon barrels, Alex Thomas, our Master Blender, finished this exquisite whiskey in rare Pomerol casks. The smallest of all the major Bordeaux wine appellations, Pomerol is home to some of the most expensive and sought-after red wines in the world, delivering intense but refined aromas of ripe wild dark berries. And where others might recask their whiskey for just six months or so, we've added deeper waves of flavour by maturing ours in these Pomerol casks for a further four years.

After carefully watching over this whiskey, Alex ensures the luscious dark fruit flavours complement and elevate the signature floral and fruity character of Bushmills. The result is a single malt that is warm and mellow, with notes of ginger, but also with fresher flavours of crisp green apple and lemon zest. It's a sensational whiskey that stands with the best of Irish single malt, a giant in its own right.

#### TASTING NOTES

WILD BERRIES, GREEN APPLE & LEMON ZEST

#### COLOUR

Rose gold

#### NOSE

Bursting with wild berry aromas and a hint of toasted wood

#### TASTE

Mellow and well-rounded with crisp green apple and fresh lemon flavours balanced with a hint of fresh vanilla and warming ginger

#### FINISH

A wonderfully long and dry citrus finish

#### CASE SIZE

6 x 700ml Pomerol

ONLY LIMITED BOTTLES  
OF THE 2012 POMEROL  
CASK ARE AVAILABLE

EXCLUSIVELY RELEASED  
ON THE ISLAND OF IRELAND

